



# **Advanced Compressor and Pump Technology for Oil & Gas**

14 – 25 February 2027  
Manama



## Advanced Compressor and Pump Technology for Oil & Gas

**Ref:** 103600568\_110925 **Date:** 14 – 25 February 2027 **Location:** Manama **Fees:** 14000 Euro

### Course Overview

This advanced 10-day training course delivers a comprehensive and industry-focused understanding of compressor and pump technologies used across oil & gas, petrochemical, power generation, and industrial processing facilities. The course integrates compressor operations, pump hydraulics, rotating equipment diagnostics, predictive maintenance, vibration analysis, reliability engineering, and API-based best practices into one intensive professional program.

Participants will gain practical expertise in reciprocating compressors, centrifugal compressors, screw compressors, centrifugal pumps, positive displacement pumps, mechanical seals, lubrication systems, vibration monitoring, fault diagnostics, and equipment reliability improvement strategies. The program also explores compressor emissions mitigation, gas recovery systems, predictive maintenance technologies, and condition monitoring applications used in modern industrial facilities.

Special emphasis is placed on vibration analysis and predictive maintenance techniques for rotating machinery. Participants will learn how to diagnose machinery faults including imbalance, misalignment, resonance, cavitation, bearing failures, lubrication issues, seal degradation, and operational inefficiencies using modern condition monitoring technologies.

The course combines engineering theory with practical troubleshooting workshops, case studies, field-oriented calculations, maintenance planning strategies, and operational performance optimization methods. By the end of the program, attendees will be capable of improving equipment reliability, reducing downtime, optimizing maintenance costs, and enhancing operational safety and efficiency in compressor and pump systems.



## Target Audience

- Mechanical Engineers
- Maintenance Engineers
- Rotating Equipment Engineers
- Reliability Engineers
- Operations Engineers
- Process Engineers
- Inspection Engineers
- Condition Monitoring Specialists
- Vibration Analysts
- Maintenance Supervisors
- Shutdown & Turnaround Engineers
- Utility Engineers
- Oil & Gas Technical Personnel
- Compressor & Pump Technicians
- Asset Integrity Professionals

## Targeted Organizational Departments

- Maintenance Department
- Reliability & Integrity Department
- Mechanical Engineering Department
- Operations Department
- Asset Management Department
- Inspection Department
- Utilities & Energy Department
- Shutdown & Turnaround Department
- Process Engineering Department
- Technical Services Department

## Targeted Industries

- Oil & Gas
- Petrochemical
- Refineries
- LNG Facilities
- Energy & Utilities
- Chemical Plants
- Power Generation
- Water Treatment Plants
- Manufacturing Facilities
- Offshore Operations
- Pipeline & Transmission Facilities

## Course Offerings

By the end of this training course, participants will be able to:

- Understand compressor and pump operating principles
- Differentiate between dynamic and positive displacement machinery
- Analyze compressor and pump performance curves
- Apply API standards for rotating equipment
- Conduct vibration analysis and fault diagnostics
- Identify cavitation, surge, and flow instability problems
- Apply predictive and condition-based maintenance strategies
- Improve rotating equipment reliability and availability
- Diagnose mechanical seal and lubrication failures
- Perform equipment troubleshooting and root cause analysis
- Optimize pump and compressor operational efficiency
- Reduce maintenance costs and unplanned shutdowns
- Implement reliability-centered maintenance practices
- Evaluate emissions mitigation technologies for compressors
- Develop preventive and predictive maintenance programs

## Training Methodology

This course uses a highly practical and engineering-focused methodology including:

- Interactive lectures
- Industrial case studies
- Fault diagnosis workshops
- Reliability analysis exercises
- Vibration spectrum interpretation
- Maintenance strategy development
- Equipment performance calculations
- Group troubleshooting sessions
- Practical maintenance scenarios
- Compressor and pump operational simulations



## Course Agenda

### Day 1: Fundamentals of Compressors & Pumps

- **Topic 1:** Introduction to Rotating Equipment in Oil & Gas Industries
- **Topic 2:** Principles of Fluid Mechanics and Thermodynamics
- **Topic 3:** Classification of Compressors and Pumps
- **Topic 4:** Positive Displacement vs Dynamic Machinery
- **Topic 5:** Compressor and Pump Components & Configurations
- **Topic 6:** Performance Parameters, Efficiency & Capacity Concepts
- **Reflection & Review:** Understanding Rotating Equipment Fundamentals

### Day 2: Reciprocating Compressors Operations & Maintenance

- **Topic 1:** Reciprocating Compressor Operating Principles
- **Topic 2:** Compressor Cylinders, Pistons & Rod Packing Systems
- **Topic 3:** Suction and Discharge Valve Operations
- **Topic 4:** Compressor Capacity Control Methods
- **Topic 5:** Compressor Lubrication and Cooling Systems
- **Topic 6:** Common Failures and Troubleshooting Techniques
- **Reflection & Review:** Reciprocating Compressor Reliability Challenges

### Day 3: Centrifugal & Rotary Compressors

- **Topic 1:** Centrifugal Compressor Design & Operating Principles
- **Topic 2:** Impellers, Diffusers & Compressor Aerodynamics
- **Topic 3:** Wet Seal vs Dry Seal Compressor Technologies
- **Topic 4:** Compressor Surge, Stall & Flow Instabilities
- **Topic 5:** Anti-Surge Protection Systems & Controls
- **Topic 6:** Screw Compressors and Rotary Compressor Applications
- **Reflection & Review:** Advanced Compressor Performance Optimization



## Day 4: Pump Technology & Hydraulic Performance

- **Topic 1:** Centrifugal Pump Operating Principles
- **Topic 2:** Positive Displacement Pump Systems
- **Topic 3:** Pump Curves and Hydraulic Performance Analysis
- **Topic 4:** Cavitation Mechanisms and NPSH Calculations
- **Topic 5:** Pump Bearings, Couplings & Mechanical Seals
- **Topic 6:** Pump Alignment and Balancing Techniques
- **Reflection & Review:** Hydraulic Performance & Pump Reliability

## Day 5: Vibration Analysis & Condition Monitoring

- **Topic 1:** Fundamentals of Machinery Vibration
- **Topic 2:** Vibration Measurement Parameters and Sensors
- **Topic 3:** FFT Analysis and Signal Processing
- **Topic 4:** Vibration Signatures for Pumps and Compressors
- **Topic 5:** Bearing, Gear and Coupling Fault Diagnostics
- **Topic 6:** Resonance, Misalignment & Imbalance Detection
- **Reflection & Review:** Applying Vibration Analysis in Rotating Equipment

## Day 6: Predictive Maintenance & Reliability Engineering

- **Topic 1:** Maintenance Philosophies and Strategies
- **Topic 2:** Predictive vs Preventive Maintenance
- **Topic 3:** Reliability-Centered Maintenance RCM
- **Topic 4:** Root Cause Failure Analysis RCFA
- **Topic 5:** Oil Analysis and Lubrication Monitoring
- **Topic 6:** Infrared Thermography and Ultrasound Inspection
- **Reflection & Review:** Building Predictive Maintenance Programs

## Day 7: Compressor & Pump Diagnostics Workshop

- **Topic 1:** Compressor Failure Modes and Diagnostic Methods
- **Topic 2:** Pump Failure Mechanisms and Root Causes
- **Topic 3:** Mechanical Seal Failures and Leakage Problems
- **Topic 4:** Bearing Damage Analysis and Lubrication Failures
- **Topic 5:** Vibration-Based Troubleshooting Workshops
- **Topic 6:** Real Industrial Failure Case Studies
- **Reflection & Review:** Advanced Fault Detection & Diagnostics



## Day 8: API Standards, Safety & Integrity Management

- **Topic 1:** API Standards for Compressors and Pumps
- **Topic 2:** Mechanical Integrity and Asset Management
- **Topic 3:** Compressor Emissions and Environmental Control
- **Topic 4:** Gas Recovery and Emissions Mitigation Systems
- **Topic 5:** Operational Safety and Hazard Prevention
- **Topic 6:** Shutdowns, Startups & Operational Risk Management
- **Reflection & Review:** Compliance & Equipment Integrity Management

## Day 9: Performance Optimization & Energy Efficiency

- **Topic 1:** Compressor Efficiency Improvement Techniques
- **Topic 2:** Pump Energy Optimization Strategies
- **Topic 3:** Variable Speed Drives and Smart Control Systems
- **Topic 4:** Process Optimization for Rotating Equipment
- **Topic 5:** Digital Monitoring and Smart Maintenance Technologies
- **Topic 6:** Reliability KPIs and Equipment Benchmarking
- **Reflection & Review:** Operational Excellence & Energy Savings

## Day 10: Integrated Reliability & Troubleshooting Masterclass

- **Topic 1:** Integrated Compressor & Pump Troubleshooting
- **Topic 2:** Advanced Reliability Improvement Strategies
- **Topic 3:** Maintenance Planning and Turnaround Optimization
- **Topic 4:** Developing Condition Monitoring Programs
- **Topic 5:** Team-Based Industrial Simulation Workshop
- **Topic 6:** Final Engineering Case Studies and Technical Assessments
- **Reflection & Review:** Building High-Reliability Rotating Equipment Programs

## How This Course is Different

This course goes beyond basic compressor and pump operations by combining practical engineering knowledge with real-world troubleshooting, predictive maintenance, vibration analysis, reliability improvement, and API-based best practices. Designed specifically for oil & gas and industrial facilities, the program focuses on diagnosing failures, improving equipment efficiency, reducing downtime, and enhancing long-term machinery reliability through practical case studies, condition monitoring techniques, and hands-on maintenance strategies.