



Operational Document Control and Audit Evidence Training Course

16 – 20 August 2027
Tokyo

Operational Document Control and Audit Evidence Training Course

Ref: 148_114205 **Date:** 16 – 20 August 2027 **Location:** Tokyo **Fees:** 10000 Euro

Course Overview

Operational Document Control and Audit Evidence Training Course is a five-day course for document controllers, records coordinators, quality staff, administrators, and project support professionals who leave with a Document Control Operating Pack. Participants establish identification, review, approval, distribution, revision, access, retrieval, retention, and withdrawal controls. The course resolves version confusion and weak traceability through registers, authority maps, transmittals, status controls, and evidence checks. Operational document control is taught by Agile Leaders Training Center.

Who Should Attend

- Document-control functions responsible for identification, status, revision, and distribution
- Quality functions responsible for controlled information and audit evidence
- Project-support functions responsible for drawings, specifications, submittals, and transmittals
- Administrative functions responsible for access, retrieval, and current-document availability
- Records-coordination functions responsible for retention handoffs and disposition evidence

The course assumes participants already handle organizational documents and leaves out archival preservation strategy, system recovery, and entry-level filing.

Departments and Industries

The course supports operational document control across technical and administrative environments.

- Quality assurance, governance, and internal audit
- Engineering, construction, and project management
- Manufacturing, energy, and maintenance operations
- Healthcare, education, and public-service organizations
- Finance, procurement, administration, and professional services

Learning Objectives

By the end of this course, participants will be able to:

- Analyze document types, ownership, status, and control risks
- Build identification, numbering, and master-list controls
- Apply review, approval, issue, and distribution workflows
- Use revision, change, access, and retrieval controls
- Evaluate retention, withdrawal, and audit evidence



- Build a Document Control Operating Pack

Course Agenda

Day 1: Document Control Foundations

- Controlled Document Scope Matrix
- Document Lifecycle Control Map
- Document Owner Responsibility Chart
- Control Risk Assessment Grid
- Current-State Document Diagnostic

Day 2: Identification and Registration

- Document Numbering Convention
- Title and Metadata Standard Sheet
- Document Classification Structure
- Master Document Register
- External Document Intake Log

Day 3: Review, Approval, and Distribution

- Document Review Workflow Diagram
- Approval Authority Matrix
- Release Status Decision Table
- Controlled Distribution List
- Document Transmittal and Acknowledgment Record

Day 4: Revision, Access, and Evidence

- Revision History Control Log
- Document Change Request Form
- Current-Version Verification Checklist
- Access and Retrieval Control Register
- Superseded Document Withdrawal Record

Day 5: Document Control Practice

- Document Registration Exercise
- Approval and Release Simulation
- Revision and Distribution Control Exercise
- Audit Evidence Retrieval Exercise
- Capstone Document Control Operating Pack



Practical Exercises

The course uses suggested activities based on controlled procedures, technical drawings, and administrative forms.

- Suggested activity: classify and register documents from an engineering or healthcare case
- Suggested activity: route a revised procedure through review, approval, release, and acknowledgment
- Suggested activity: detect obsolete copies and document withdrawal actions
- Suggested activity: assemble traceability evidence for an internal audit request

FAQs

Who does the Operational Document Control and Audit Evidence Training Course suit?

The course suits professionals who already handle organizational documents and need repeatable controls for status, approval, distribution, revision, access, retrieval, and audit evidence.

How does operational document control differ from records management training?

Operational document control governs active documents and their approved versions, while records management training gives greater attention to captured evidence, retention structures, archival custody, and disposition across longer periods.

What is a master document register?

A master document register records each controlled document's identifier, title, owner, status, revision, approval, location, distribution, review point, and withdrawal state.

How does revision control prevent obsolete-document use?

Revision control prevents obsolete-document use by linking change authorization, revision status, release communication, current-version access, distribution updates, and withdrawal evidence.

What document-control evidence supports an audit?

Document-control evidence includes approved versions, authority records, revision histories, distribution lists, transmittals, acknowledgments, access records, withdrawal logs, and completed control checks.



Conclusion

Participants take back a Document Control Operating Pack linking scope, ownership, numbering, registration, approval, distribution, revision, access, withdrawal, and audit evidence. The pack replaces informal document handling with traceable control points and records. It helps teams use current authorized information and respond to document-evidence requests consistently.