



Industrial Data Communication and Fieldbus Systems Training Course

14 – 18 March 2027
Trabzon

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Ref: 806_161230 **Date:** 14 – 18 March 2027 **Location:** Trabzon **Fees:** 8000 Euro

Overview

Industrial Data Communication and Fieldbus Systems Training Course is a five-day professional course for automation, control, instrumentation, maintenance, and industrial IT functions who leave with an Industrial Communications Test Pack. Participants connect protocol structure, topology, Modbus, PROFIBUS, FOUNDATION Fieldbus, PROFINET, industrial Ethernet, device integration, segmentation, diagnostics, commissioning, and fault isolation. The course addresses field networks that are difficult to document and troubleshoot consistently. Agile Leaders Training Center develops industrial data communication and fieldbus capability.

Who Should Attend

- Automation functions responsible for controllers, remote input and output, field devices, and network integration
- Control functions responsible for signal exchange, addressing, timing, and communication reliability
- Instrumentation functions responsible for transmitters, device parameters, segments, and diagnostics
- Maintenance functions responsible for inspection, fault isolation, repair evidence, and service restoration
- Industrial IT functions responsible for Ethernet infrastructure, segmentation, access, and traffic visibility
- Commissioning functions responsible for installation checks, device acceptance, loop readiness, and handover

The course assumes participants can interpret basic electrical drawings, control-system architecture, and binary or hexadecimal values, and leaves out controller programming, process-control design, radio engineering, and product certification.

Departments and Industries

The course supports departments and industries that depend on field-device communication for automated operations.

- Automation, control, instrumentation, maintenance, reliability, and industrial IT departments
- Oil, gas, petrochemical, refining, and pipeline operations
- Manufacturing, food processing, pharmaceuticals, and packaging
- Power generation, water treatment, utilities, and district energy
- Mining, terminals, logistics, and building services

Learning Objectives

By the end of this course, participants will be able to:

- Compare industrial protocol models, media, topologies, and timing needs
- Apply Modbus, PROFIBUS, FOUNDATION Fieldbus, and PROFINET configuration logic
- Build addressing, segment, termination, grounding, and device records
- Analyze telegram, status, diagnostic, and network-capture evidence
- Diagnose installation, configuration, communication, and device faults
- Build commissioning tests, acceptance evidence, and fault reports

Course Agenda

Day 1: Map Industrial Communication

- Industrial Communication Layer and Data-Flow Map
- Serial, Fieldbus, and Ethernet Media Comparison
- Bus, Line, Star, Ring, and Redundancy Topology Matrix
- Master-Slave, Client-Server, and Producer-Consumer Model Guide
- Protocol Selection and Application Requirement Scorecard

Day 2: Configure Modbus and PROFIBUS

- Modbus RTU Frame and Function-Code Worksheet
- Modbus TCP Client, Server, and Gateway Map
- PROFIBUS DP Addressing and Device Description Register
- PROFIBUS PA Segment, Coupler, and Power Layout
- Telegram Capture and Exception Interpretation Log

Day 3: Engineer Fieldbus and Ethernet

- FOUNDATION Fieldbus Segment and Function-Block Map
- FOUNDATION Fieldbus Device Health Diagnostic Sheet
- PROFINET Device Naming, Addressing, and Topology Plan
- Industrial Ethernet Switching and Traffic Segmentation Diagram
- Device Integration, Parameter, and Version Control Record

Day 4: Commission and Troubleshoot Networks

- Cable, Shield, Termination, and Grounding Inspection Checklist
- Signal Quality, Noise, and Physical-Layer Test Record
- Communication Loss and Intermittent Fault Decision Tree
- Configuration Mismatch and Device Replacement Workflow
- Commissioning Acceptance and Network Baseline Report

Day 5: Practice Field Network Diagnosis

- Exercise: Compare Protocol and Topology Requirements
- Exercise: Decode Modbus and PROFIBUS Traffic Evidence
- Exercise: Review Fieldbus Segment and Device Diagnostics
- Exercise: Isolate an Industrial Ethernet Communication Fault
- Capstone: Industrial Communications Test Pack

Practical Exercises

The course uses suggested activities based on process plants, manufacturing lines, utilities, and building-service networks.

- Suggested activity: map controllers, gateways, devices, media, addresses, and dependencies for an industrial communication path.
- Suggested activity: interpret Modbus frames, PROFIBUS telegram evidence, and protocol exception records.
- Suggested activity: inspect a fieldbus segment for power, termination, grounding, device, and configuration issues.
- Suggested activity: establish a network baseline, isolate a fault, document the evidence, and prepare acceptance records.

FAQs

Who suits industrial data communication and fieldbus training, and what does it assume?

Automation, control, instrumentation, maintenance, industrial IT, and commissioning functions suit the course; it assumes participants can interpret basic electrical drawings, control architecture, and binary or hexadecimal values.

How does industrial fieldbus training differ from general computer networking training?

Industrial fieldbus training focuses on controllers, remote input and output, field devices, deterministic exchange, segments, process diagnostics, and commissioning, while general computer networking training addresses broader enterprise connectivity and services.

How should teams select an industrial communication protocol?

Teams should compare device support, data type, response need, distance, media, topology, environment, diagnostics, interoperability, lifecycle, integration, maintenance capability, and existing architecture before selecting a protocol.



What evidence helps diagnose a fieldbus communication fault?

Useful evidence includes topology, addresses, device states, telegram or packet captures, error counters, physical-layer measurements, termination and grounding checks, configuration versions, event timing, and known-good comparisons.

What belongs in an industrial network commissioning record?

An industrial network commissioning record contains architecture, devices, addresses, media, segment calculations, installation checks, configuration versions, diagnostic baselines, communication tests, exceptions, corrections, acceptance evidence, and handover ownership.

Conclusion

Participants take back an Industrial Communications Test Pack containing architecture, protocol, addressing, segment, installation, integration, capture, diagnostic, commissioning, and fault records. It changes ad hoc field-network troubleshooting into a traceable technical process. The pack connects design intent, device evidence, test results, corrections, acceptance, and handover.