

R290 Propane Refrigeration Operation and Maintenance Training Course

14 – 18 February 2027
Manama

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Training Center

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Ref: 1825_236755 **Date:** 14 – 18 February 2027 **Location:** Manama **Fees:** 6500 Euro

Overview

R290 Propane Refrigeration Operation and Maintenance Training Course is a one-week intermediate course for refrigeration technicians, maintenance engineers, cold-storage operators, safety personnel, and supervisors who leave with an R290 Operations and Safety Workbook. The course connects R290 refrigeration operation, propane refrigerant safety, refrigeration leak detection, preventive refrigeration maintenance, and refrigeration fault diagnosis through equipment evidence, controlled procedures, and service boundaries. Agile Leaders Training Center delivers this course on R290 refrigeration operation and maintenance.

Who Should Attend

- Functions responsible for R290 refrigeration operation and readiness checks
- Teams responsible for preventive maintenance and service coordination
- Groups responsible for cold-storage, food-retail, and process-cooling continuity
- Safety functions responsible for flammable-refrigerant controls and emergency response
- Supervisors responsible for inspection records, fault escalation, and contractor oversight

The course assumes participants already support refrigeration equipment or maintenance activities and leaves out unauthorized refrigerant recovery, charging, open-system work, and electrical work beyond approved competence.

Departments and Industries

The course supports departments responsible for refrigeration performance, product-temperature control, equipment reliability, and safe maintenance.

- Cold storage, food retail, and refrigerated logistics
- Food processing, hospitality, and commercial kitchens
- Facilities management and mechanical maintenance
- Manufacturing and industrial utility services
- Refrigeration service coordination and technical assurance

Learning Objectives

By the end of this course, participants will be able to:

- Analyze R290 vapor-compression functions and operating evidence.
- Apply flammability, ventilation, ignition, and isolation controls.
- Build operating and preventive maintenance checklists.
- Diagnose temperature, pressure, airflow, and component faults.
- Use leak-response and emergency escalation procedures.
- Evaluate service records and return-to-operation evidence.

Course Agenda

Day 1: Frame R290 Refrigeration

- Vapor-Compression Cycle and Heat-Transfer Process Map
- Compressor, Condenser, Expansion Device, and Evaporator Function Diagram
- R290 Property, A3 Safety Classification, and System Boundary Review
- ASHRAE Standard 34 Refrigerant Designation and Safety Matrix
- Equipment Label, Charge Information, and Manufacturer Instruction Register

Day 2: Control Flammable-Refrigerant Risk

- Leak Source, Dispersion, Ventilation, and Accumulation Assessment
- Ignition Source, Electrical Equipment, and Work-Area Control Checklist
- Refrigerant Detector Selection, Bump Check, and Response Guide
- Isolation, Lockout/Tagout, and Stored-Energy Verification Sequence
- IEC 60335-2-89 Applicability and Equipment-Scope Decision Record

Day 3: Operate and Maintain Systems

- Startup, Stabilization, Operating Envelope, and Shutdown Checklist
- Suction, Discharge, Temperature, Current, and Airflow Data Sheet
- Condenser, Evaporator, Fan, Drain, Seal, and Surface Inspection Card
- Daily, Monthly, and Periodic Preventive Maintenance Schedule
- Maintenance History, Defect Priority, and Qualified-Service Escalation Log

Day 4: Diagnose Faults and Respond

- High-Low Temperature and Pressure Symptom-Cause Matrix
- Compressor, Fan, Control, Sensor, and Expansion-Device Fault Tree
- Airflow Restriction, Frost, Contamination, and Heat-Exchange Review
- Leak Alarm, Evacuation, Ventilation, and Emergency Communication Protocol
- Post-Incident Isolation, Inspection, and Return-to-Operation Gate

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Day 5: Practice R290 Maintenance Decisions

- Exercise: Complete an R290 Operating Readiness Inspection
- Exercise: Build a Flammable-Refrigerant Work-Area Control Plan
- Exercise: Diagnose a Temperature and Pressure Performance Fault
- Exercise: Coordinate a Leak Alarm and Technical Escalation Scenario
- Capstone Exercise: Build the R290 Operations and Safety Workbook

Practical Exercises

The course uses suggested activities to connect refrigeration evidence with safe, role-appropriate decisions.

- Suggested activity: trace refrigerant flow and heat transfer across an R290 vapor-compression system.
- Suggested activity: assess ventilation, potential leak points, ignition sources, and work-area controls.
- Suggested activity: compare operating readings and use a fault tree to select diagnostic checks.
- Suggested activity: rehearse leak-alarm communication, isolation, evacuation, and qualified-service escalation.

FAQs

Who suits R290 refrigeration operation and maintenance training, and what does it assume?

R290 refrigeration operation and maintenance training suits personnel who already operate, inspect, maintain, or supervise refrigeration equipment and can work within approved site and manufacturer procedures.

How does R290 maintenance training differ from refrigerant-handling certification training?

R290 maintenance training covers operation, safety controls, inspection, preventive tasks, fault evidence, leak response, and escalation, while refrigerant-handling certification training addresses jurisdiction-specific authorization and intrusive service practices.

Why does propane refrigerant require ignition-source control?

Propane refrigerant is classified A3 under ASHRAE Standard 34, so leak prevention, ventilation, detection, controlled work areas, equipment instructions, and ignition-source control are central operating safeguards.

What operating evidence helps diagnose an R290 refrigeration fault?

R290 refrigeration faults are assessed through temperatures, pressures, electrical current, airflow, frost, sound, vibration, alarms, component condition, equipment history, and comparison with manufacturer operating information.

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What should happen after an R290 refrigerant leak alarm?

An R290 refrigerant leak alarm requires the approved emergency response, avoidance of ignition sources, communication, evacuation or access control where specified, safe ventilation, equipment isolation by authorized personnel, and qualified technical assessment.

Conclusion

Participants take back an R290 Operations and Safety Workbook. The workbook connects operating checks, flammability controls, leak response, preventive tasks, fault evidence, escalation, and service records. It changes separate refrigeration and safety actions into a controlled workflow for reliable operation, qualified intervention, and documented return to service.