

Spent Caustic Treatment and Management Training Course

7 – 11 November 2027
Muscat

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Training Center

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Ref: 1858_238942 **Date:** 7 – 11 November 2027 **Location:** Muscat **Fees:** 6500 Euro

Overview

Spent Caustic Treatment and Management Training Course is a one-week course for process, environmental, operations, wastewater and laboratory personnel who leave with a Spent Caustic Management File. Participants classify sulfidic, cresylic and naphthenic streams; control segregation, storage and transfer; compare treatment routes; monitor oxidation and pretreatment; protect biological wastewater systems; and document operating decisions. Agile Leaders Training Center develops practical spent caustic treatment capability.

Who Should Attend

- Process teams responsible for caustic washing, sweetening and waste-stream routing
- Environmental teams responsible for waste classification and treatment evidence
- Wastewater teams responsible for pretreatment and biological-system stability
- Operations teams responsible for storage, transfer and oxidation units
- Laboratory teams responsible for sampling and analytical trend interpretation

The course assumes participants already work with industrial wastewater or process operations and leaves out detailed reactor design and site-specific hazardous-waste authorization.

Departments and Industries

The course supports departments that manage high-strength alkaline waste streams across process industries.

- Refinery and petrochemical operations
- Industrial wastewater treatment and environmental compliance
- Chemical manufacturing and terminal operations
- Process safety, laboratory and technical assurance
- Maintenance and reliability for treatment facilities

Learning Objectives

By the end of this course, participants will be able to:

- Analyze spent caustic sources and composition
- Apply segregation, containment and sampling controls
- Compare oxidation, neutralization, recovery and external-treatment routes
- Build monitoring and acceptance criteria
- Diagnose treatment instability and downstream impacts
- Evaluate residuals and document defensible operating decisions

Course Agenda

Day 1: Stream Sources and Characterization

- Sulfidic, Cresylic and Naphthenic Stream Classification Matrix
- Source-to-Sewer Process Flow Mapping
- COD, Sulfide, Phenol, pH and Salinity Load Profile
- Representative Sampling and Chain-of-Custody Plan
- Spent Caustic Hazard and Compatibility Register

Day 2: Segregation, Storage and Routing

- Dedicated Collection and Segregation Decision Rules
- Equalization Capacity and Batch-Release Logic
- Closed Transfer, Venting and Containment Checklist
- Hydrogen Sulfide Release and Heat-Generation Controls
- Recovery, Internal Reuse and External-Treatment Screening

Day 3: Oxidation and Pretreatment Control

- Air, Catalytic and Wet-Air Oxidation Comparison
- Sulfide Oxidation Reaction and Oxygen-Demand Balance
- Temperature, Pressure, Mixing and Residence-Time Control
- Neutralization Sequence and Off-Gas Risk Review
- Oxidation Endpoint and Treated-Liquor Acceptance Criteria

Day 4: Wastewater Protection and Troubleshooting

- Shock-Load Risk Assessment for Biological Treatment
- Biodegradability, Toxicity and Acclimation Evaluation
- Feed-Rate, Equalization and Nutrient-Control Strategy
- Treatment Trend Dashboard and Alarm Response Matrix
- Foaming, Odor, Poor Oxidation and Biomass-Upset Fault Tree

Day 5: Operating Practice and Capstone

- Exercise: Classify Mixed Spent Caustic Analysis Data
- Exercise: Select a Treatment and Routing Basis
- Exercise: Diagnose an Oxidation Performance Deviation
- Exercise: Protect a Biological Unit from a Batch Release
- Capstone Exercise: Complete a Spent Caustic Management File

Practical Exercises

The course uses suggested activities that connect process data with treatment decisions.

- Suggested activity: map sources, inventories and transfer paths for a process facility
- Suggested activity: build a contaminant-load and compatibility profile from laboratory data
- Suggested activity: compare oxidation, recovery and off-site treatment against defined criteria
- Suggested activity: assemble monitoring, upset-response and residuals records

FAQs

Who suits the Spent Caustic Treatment and Management Training Course?

Process, environmental, operations, wastewater and laboratory personnel suit the course when they already work with industrial treatment or process data.

How does spent caustic treatment differ from general wastewater training?

Spent caustic treatment focuses on high-pH, high-strength and potentially sulfide- or phenol-bearing batches that require segregation, pretreatment and controlled routing before conventional treatment.

Why is spent caustic commonly oxidized before wastewater treatment?

Oxidation converts reactive reduced-sulfur compounds and can lower odor and toxicity risks, but the selected route and endpoint must match the stream and downstream system.

How can spent caustic disturb biological wastewater treatment?

Sudden pH, COD, sulfide, phenol or salinity loads can inhibit biomass, consume oxygen and create unstable operation unless releases are characterized, equalized and controlled.

What spent caustic monitoring evidence supports operating decisions?

Source inventory, batch volume, pH, sulfide, COD, phenols, salinity, oxidation conditions, acceptance results and downstream trends support documented routing and corrective actions.

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Conclusion

Participants complete a Spent Caustic Management File linking source control, characterization, routing, treatment, monitoring and upset response. The file improves consistency between process, environmental, laboratory and wastewater teams. Its decision records help facilities control batch releases and protect downstream treatment under their own procedures.