

Industrial Ammonia Refrigeration Operations and Safety Training Course

3 – 7 January 2027
Doha

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Training Center

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Ref: 2057_250986 **Date:** 3 – 7 January 2027 **Location:** Doha **Fees:** 7000 Euro

Overview

Industrial Ammonia Refrigeration Operations and Safety Training Course is a one-week intermediate course for plant operators, refrigeration technicians, maintenance engineers, safety personnel, and supervisors who leave with an Ammonia Refrigeration Operating Control Plan. Participants connect industrial ammonia refrigeration, safe plant operation, mechanical integrity, refrigeration system troubleshooting, and ammonia emergency response through plant records and scenario practice. Agile Leaders Training Center presents ammonia refrigeration operations and safety training.

Who Should Attend

- Teams responsible for operating compressors, condensers, evaporators, vessels, piping, and controls
- Functions responsible for refrigeration inspection, testing, preventive maintenance, and repair planning
- Personnel responsible for process hazards, operating procedures, and change control
- Supervisors responsible for shift readiness, alarms, abnormal conditions, and shutdown decisions
- Emergency teams responsible for leak detection, isolation, evacuation, and incident coordination

The course assumes participants already work with plant operating information and leaves out detailed system design, equipment certification, and emergency-responder qualification.

Departments and Industries

The course supports departments and industries that operate or govern industrial ammonia refrigeration systems.

- Plant operations and control-room functions
- Mechanical maintenance and reliability departments
- Process safety and emergency management functions
- Chemical, petrochemical, and fertilizer facilities
- Food processing, cold storage, and industrial utilities

Learning Objectives

By the end of this course, participants will be able to:

- Analyze the ammonia refrigeration cycle and equipment relationships
- Apply operating-envelope, startup, shutdown, and alarm controls
- Build inspection, testing, and mechanical-integrity records
- Diagnose performance deviations and equipment symptoms
- Evaluate process hazards, changes, and release safeguards
- Use emergency isolation and response decision tools

Course Agenda

Day 1: Map the Refrigeration System

- Ammonia Property and Exposure Hazard Profile
- Vapor-Compression Refrigeration Cycle Map
- Compressor, Condenser, Evaporator, and Vessel Function Matrix
- Plant Piping and Instrument Diagram Reading Method
- System Inventory and Operating Boundary Register

Day 2: Control Normal Operations

- Operating Envelope and Critical Parameter Sheet
- Pre-Startup Safety Review Checklist
- Controlled Startup and Shutdown Sequence
- Alarm, Trip, Interlock, and Emergency-Stop Verification Log
- Shift Handover and Operating Deviation Record

Day 3: Maintain Mechanical Integrity

- Risk-Based Equipment Inspection Plan
- Pressure Vessel, Piping, Valve, and Relief Device Checklist
- Leak Detection and Ammonia Monitor Test Record
- Lubrication, Oil Management, and Contamination Control Sheet
- Maintenance Work Control and Return-to-Service Permit

Day 4: Diagnose Hazards and Abnormal Conditions

- Process Hazard Analysis Scenario Method
- Recognized Good Engineering Practice Gap Review
- Management of Change Screening Form
- Symptom-Cause-Action Troubleshooting Matrix
- Release Isolation, Evacuation, and Communication Decision Tree

Day 5: Practice Plant Response

- Suggested Exercise: Trace Refrigerant Flow on a Plant Diagram
- Suggested Exercise: Verify a Startup and Alarm Response Sequence
- Suggested Exercise: Diagnose a Capacity or Pressure Deviation
- Suggested Exercise: Select Actions for an Ammonia Leak Scenario
- Capstone Exercise: Present an Ammonia Refrigeration Operating Control Plan

Practical Exercises

The course uses suggested activities to connect plant information, operating decisions, maintenance evidence, and response actions.

- Suggested activity: mark equipment, flow paths, isolation points, alarms, and operating limits on a refrigeration system diagram.
- Suggested activity: review an inspection record and prioritize mechanical-integrity actions for piping, vessels, valves, and safeguards.
- Suggested activity: use a troubleshooting matrix to diagnose a pressure, temperature, or capacity deviation.
- Suggested activity: apply a response decision tree to a leak-detection and emergency-shutdown scenario.

FAQs

Who suits industrial ammonia refrigeration training, and what does it assume?

Industrial ammonia refrigeration training suits operating, maintenance, safety, and supervisory personnel. It assumes routine familiarity with plant procedures, equipment records, and shift communications.

How does ammonia refrigeration operations training differ from refrigeration system design training?

Ammonia refrigeration operations training centers on safe operation, inspection, troubleshooting, maintenance control, and incident decisions. Design training centers on engineering calculations, equipment selection, and detailed system specification.

What supports safe plant operation in an ammonia refrigeration system?

Safe plant operation uses defined limits, current procedures, verified safeguards, trained personnel, controlled maintenance, accurate shift records, and tested emergency actions.

How is refrigeration system troubleshooting organized?

Refrigeration system troubleshooting compares observed pressure, temperature, capacity, vibration, oil, alarm, and flow evidence with expected operating conditions before corrective action is selected.

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What does ammonia emergency response require from plant teams?

Ammonia emergency response requires detection, alarm verification, protective action, safe isolation, shutdown decisions, communication, evacuation, accountability, and coordinated escalation under the facility plan.

Conclusion

Participants take an Ammonia Refrigeration Operating Control Plan back to their workplace. It links system boundaries, operating limits, procedures, inspection records, troubleshooting logic, and emergency decisions. The plan changes separate technical activities into a controlled workflow with defined evidence, responsibilities, and escalation points.