



Lean Six Sigma Training Course : Lean Manufacturing with Poka Yoke

25 – 29 October 2026
Marbella

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Ref: 1030_89131 **Date:** 25 – 29 October 2026 **Location:** Marbella **Fees:** 5700 Euro

Overview:

Lean Six Sigma is a robust, data-driven methodology that delivers measurable improvements to organizations. Our Lean Six Sigma Certification Training Course is tailored to guide participants through a transformative journey from traditional "push" systems to highly efficient "pull" systems. By integrating the concepts of Lean Management and Poka Yoke, an error-proofing approach in manufacturing, our course stands out as a benchmark. It explores not just the theoretical frameworks of Lean Manufacturing but also incorporates practical tools such as Just In Time JIT Manufacturing, SMED Single Minute Exchange of Die, Heijunka production leveling, and Jidoka automation with a human touch.

Target Audience:

- Mid to senior-level managers
- Quality Assurance Engineers
- Project Managers
- Team Leaders
- Software Professionals
- Operational Executives
- Process Improvement Specialists
- Production Managers
- Supply Chain Managers
- Professionals seeking Lean Six Sigma Yellow, Green, Black, or Master Black Belt certification

Targeted Organizational Departments:

- Manufacturing
- Logistics and Supply Chain Management
- Quality Control
- Operations
- Project Management
- Training and Development
- Process Improvement
- Customer Service
- Production

Targeted Industries:

- Manufacturing
- Healthcare
- IT and Software
- Logistics and Supply Chain
- Automotive
- Aerospace
- Financial Services
- Retail
- Telecom
- Construction

Course Offerings:

Participants will be able to:

- Understand and apply Lean Six Sigma principles
- Implement Poka Yoke in various situations
- Employ JIT principles for efficient manufacturing
- Execute SMED for optimized cycle time
- Develop Value Stream Mapping for process optimization
- Utilize OEE for assessing equipment effectiveness
- Apply 5S methodology for organizational efficiency
- Gain Lean Six Sigma Green, Black or Master Black Belt Certification
- Utilize lean manufacturing tools and concepts effectively
- Optimize supply chain and logistics management processes
- Apply Heijunka for leveled production
- Understand and employ Jidoka for quality assurance

Training Methodology:

Our training employs a blended learning approach that includes instructor-led sessions, case studies, group work, hands-on exercises, and reflection & review sessions. We foster an interactive learning environment where participants will learn to shift from push to pull manufacturing systems, understand the meaning and applications of various Lean concepts and tools. Just in time training is provided for timely problem-solving, and the courses will feature discussions on real-world examples. Participants will also have access to online resources for continuous learning post-training.



Course Toolbox:

- Lean Six Sigma Training materials
- Online Resources for JIT, Jidoka, Heijunka, and SMED
- Case Study Materials
- Software for Value Stream Mapping
- Templates for OEE, 5S, and QFD House of Quality
- Practice Exams for Lean Six Sigma Green, Black, and Master Black Belt Certification

Course Agenda:

Day 1: Lean Six Sigma Overview & Basics

- Topic 1: Introduction to Lean Six Sigma
- Topic 2: Overview of Lean Manufacturing
- Reflection & Review: Recap and Insights

Day 2: Lean Tools & Techniques

- Topic 1: JIT and Jidoka
- Topic 2: SMED and Heijunka
- Reflection & Review: Real-world Applications and Review

Day 3: Quality Management and Poka Yoke

- Topic 1: Quality Function Deployment
- Topic 2: Poka Yoke - Error Proofing in Manufacturing
- Reflection & Review: Case Studies and Insights

Day 4: Value Stream Mapping and OEE

- Topic 1: Value Stream Mapping
- Topic 2: Overall Equipment Effectiveness
- Reflection & Review: Hands-on Practice and Recap

Day 5: Certification and Course Wrap-up

- Topic 1: Lean Six Sigma Belts Overview
- Topic 2: Certification Process and Next Steps
- Reflection & Review: Course Recap and Next Steps



How This Course is Different from Other Lean Six Sigma Training Courses:

Our course goes beyond just delivering Lean Six Sigma principles. It offers a comprehensive view of Lean Manufacturing systems, translating theory into practice. Unlike other courses, we equip our participants with hands-on experience using lean manufacturing tools, real-world applications of the jidoka method and heijunka, and an in-depth understanding of lean six sigma green, black, and master black belt certification process. Our unique value proposition lies in the integration of the 'Poka Yoke' principle, a cornerstone of error-proofing in lean manufacturing.